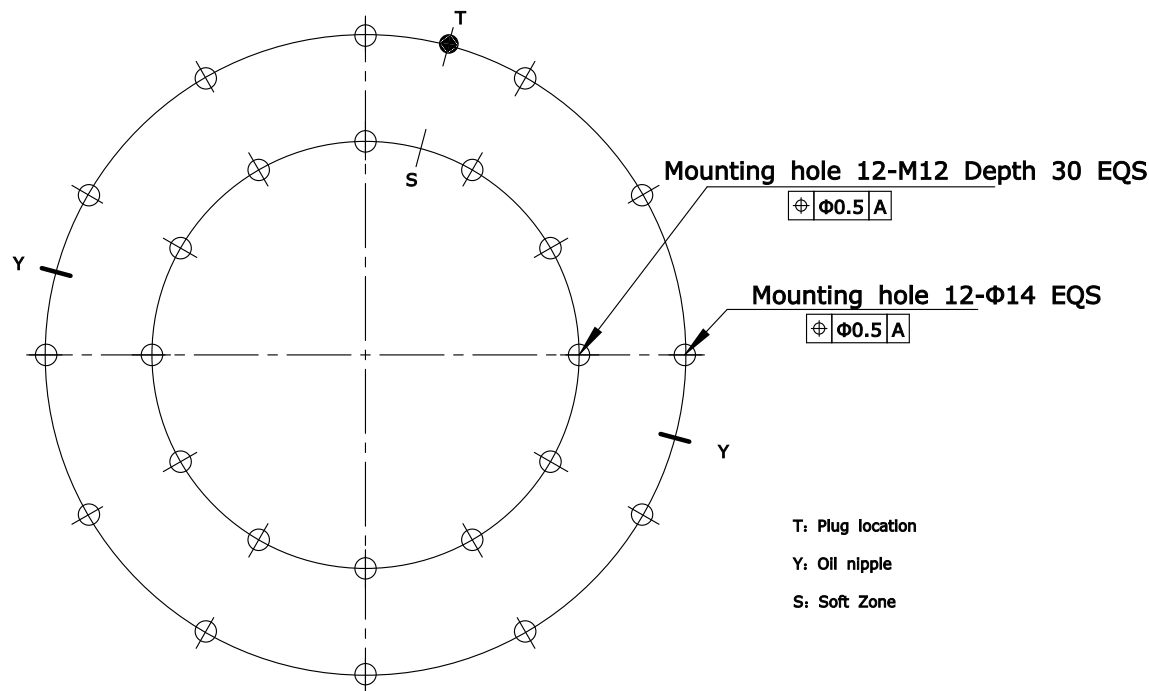


U.O.N  $\nabla$  6.3

Notes:

1. Unspecified chamfer: 1.0×45°  
Through hole chamfer: 1.0×45°  
Threaded hole chamfer: 2.0×45°  
Edges chamfer
2. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC  
Depth: ≥3.0mm
3. Inner & outer ring quenched & tempered, hardness: 207~262HB
4. Radial clearance: 0.05~0.25 mm  
Axial clearance: 0.05~0.25 mm



T: Plug location

Y: Oil nipple

S: Soft Zone

08	HG/T2811	Seals	NBRI-3	W13	2			
07	GB117-76	Pin	CN45	Φ8×45	1			
06		Plug	CN45	Φ25	1			
05	JB/T7940.7	Oil nipple	Component	PT1/8	2			
04	GB/T699	Inner ring	50Mn		1			
03	GB/T308-200	Ball	GCr15	19.844	56±1			
02	HG/T2349	Spacer	Nylon	D20	56±1			
01	GB/T699	Outer ring	50Mn		1			
No.	Standard	Component	Material	Model	Qty			
				Model	CTR-500	Drawing		Weight 34kg
				Name	010.20.430F	Qty		Scale
				Material	50Mn	Total 1 page		the 1st page
Design	WXW	Standard		HAN-JUNG ROBOT & BEARING CO., LTD.				
Check								
Process		Approve						
Date	2015.7.27							